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English

Revision B3

FIRMWARE REVISIONS This manual applies directly to instruments that have the firmware **Rev. B2.x**



Safety Summary



When you notice any of the unusual conditions listed below, immediately terminate operation and disconnect the power cable.

Please Contact Applent Instruments Incorporation sales representative for repair of the instrument. If you continue to operate without repairing the instrument, there is a potential fire or shock hazard for operators.

Instrument operates abnormally.

Instrument emits abnormal noise, smell, smoke, or a spark-like light during the operation.

Instrument generates high temperature or electrical shock during operation.

Power cable, plug, or receptacle on instrument is damaged.

Foreign substance or liquid has fallen into the instrument.

The following general safety precautions must be observed during all phases of operation, service, and repair of this instrument. Failure to comply with these precautions or with specific WARNINGS elsewhere in this manual may impair the protection provided by the equipment. In addition it violates safety standards of design, manufacture, and intended use of the instrument.

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Ground The Instrument	To avoid electric shock hazard, the instrument chassis and cabinet must be connected to a safety earth ground by the supplied power cable with earth blade.
DO NOT Operate In An Explosive Atmosphere	Do not operate the instrument in the presence of inflammable gasses or fumes. Operation of any electrical instrument in such an environment constitutes a definite safety hazard.
Keep Away From Live Circuits	Operating personnel must not remove instrument covers. Component replacement and internal adjustments must be made by qualified maintenance personnel. Do not replace components with the power cable connected. Under certain conditions, dangerous voltages may exist even with the power cable removed. To avoid injuries, always disconnect power and discharge circuits before touching them.
DO NOT Service Or Adjust Alone	Do not attempt internal service or adjustment unless another person, capable of rendering first aid and resuscitation, is present.
DO NOT Substitute Parts Or Modify Instrument	Because of the danger of introducing additional hazards, do not install substitute parts or perform unauthorized modifications to the instrument. Return the instrument to an Applent Instruments Sales and Service Office for service and repair to ensure that safety features are maintained.

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Contents

Safe	ety Sı	ummary .		2
	CEI	RTIFIAC	FION, LIMITED & LIMITATION OF UABILITY	3
	Con	itents	17	4
I	Unp	packing ai	nd Inspection	5
	1.1	Packi	ng List	5
	1.2	Powe	r Supply	5
	1.3	Setup	Fuse	5
	1.4	Clean	ing Environment	0
	1.5	Low	IIIg to Domovo the Uandlar	0
2	Gor	noral		/ Q
2	2.1	Introd	luction	0
	2.1	Main	Specifications	0
	2.3	Main	Function	8
3	Star	t-up		.10
e	3.1	A tou	r of front panel	.10
		3.1.1	Front Panel Overview	. 10
		3.1.2	Main Menu Key	.11
		3.1.3	Range Control key	.11
		3.1.4	Function Key	.12
		3.1.5	LCD	12
		3.1.6	Real Panel	13
	3.2	Powe	r Up	13
		3.2.1	Power-up Defaults	13
		3.2.2	Warm-up Time	13
		3.2.3	Connect to the Unknown Terminals	13
4	Con	nfiguration	1	15
	4.1	Meas	Key	15
		4.1.1	Testing Parameters [FUNC]	16
		4.1.2	Equivalent Mode [EQU]	16
		4.1.3	Display Mode 【DISP】	17
		4.1.4	Frequency Select [FREQ]	17
		4.1.5	Signal Level 【LEVEL】	. 17
		4.1.6	Test Speed [RATE]	. 17
		4.1.7	Source Resistance [SRES]	.17
	42	SYST		18
		4.2.1	Been Setting	18
		422	Turn ON/OFF the comparator [COMP]	18
		423	Turn on the AUX sorting [AUX]	19
		4.2.3	Volume Control [TONE]	10
		4.2.4	Turn off the function has indicator light [LED]	19
		4.2.5	A durin internation Manuer [A DMIN]	19
	10	4.2.0		19
	4.3	<u>COM</u>	$\underline{\mathbf{P}}$ Menu	19
		4.3.1	Input value	20
	1 1	4.3.2	Sorung Mechanism	20
	4.4 1 5		/] IVIOIIU	∠1 22
	4.J	LAL		22
	4.0 17	Pone	NJy	∠⊃ ⊃≁
5	4./ Spa	Kang(5 9515611011	24 25
5	5 je	Teabr	igue Data	23 25
	5.1	5 1 1	General Specifications:	25 26
		512	Dimension	20
6	Mo	del		. 28
~		6.1.1	Model Comparation	. 28
		0.1.1 Woder Comparation		

1 Unpacking and Inspection

This chapter provi	This chapter provides the following information:		
•	Packing List		
•	Power Supply		
•	Setup Fuse		
•	Operating Environment		
•	Cleaning		
۲	How to Remove the Handler		

1.1 Packing List

After you receive the instrument, carry out checks during unpacking according to the following procedure.

1 . Check that the packing box or shock-absorbing material used to package the instrument has not been damaged

2 . Check all the packaged items supplied with the meter have been provided as pert the specified optioned.

If it is damaged or less accessories, pls contact Applent Sales or Distributors.

1.2 Power Supply

Confirm that the power supplied to the AT811 meets the following requirements

Voltage: 90V-260VAC Frequency: 47-440Hz Power: Max10VA



WARNING :

The ground wire should be earthed to avoid being electric shock. If you change the power cord, make sure the ground wire earthed.

1.3 Setup Fuse





Please use the following fuse type 250V,0.5A Slow-Blow

1.4 Operating Environment

Ensure that the operating environment meets the following requirements. Temperature: $0^{\circ}C \sim 55^{\circ}C$, Humidity: @40°C \leq 95%RH Technique Temperature: 23°C \pm 5°C Technique Humidity: <70%RH

1.5 Cleaning

To prevent electrical shock, disconnect the AT811 power cable from the receptacle before cleaning. Use a dry cloth or a cloth slightly dipped in water to clean the casing. Do not attempt to clean the AT811 internally.



WARNING:

Don't Use Organic Solvents (such as alcohol or gasoline) to clean the Instrument

1.6 How to Remove the Handler

A handle kit is attached to AT811

Figure 1-2 Instrument Handle



Remove Handler (Lift the handle perpendicular to the unit while pulling it in the direction of 1)

2 General

This chapter provides the following information:

- Index
- Models Introduction
- Main Specification
- Feature Overview

2.1 Introduction

Thank you for purchasing AT811 LCR Meter.

The AT811 is a general-purpose LCR meter for incoming inspection of components, quality control, and laboratory use. The AT811 is used for evaluating LCR components, materials, and semiconductor devices.

The AT811 can output comparison/decision results for sorting components into 5 bins.

2.2 Main Specifications

AT811 specifications include all the basic technique data & range of testing. All these can be reached before put in market.

Complete technique parameters please reference addendum A

- Parameters: L, C, R, |Z|, D, Q
- Testing Frequency: 100Hz , 120Hz , 1kHz , 10kHz Accuracy: ±0.02%
- Signal Level: 0.3V, 1.0V Accuracy: ±10%
- Testing Speed: Fast & Slow 5 times/second, 2 times/second
- Source Resistance: $30\Omega \& 100\Omega$
- Range: 6 ranges, manual or automatic
- Equivalent: Serial & parallel
- Terminals: Five-terminal
- Accuracy: 0.25%

2.3 Main Function

Display:

LCD display, two parameters are displayed simutineously, mian parameters: 5 dgts; sub-parameters: 6 dgts

Display A: L, C, R, Z

Display B : Q, D

 Calibration Function: Short & Open sweep frequency for all ranges Short & Open zero-setting for each range

Q

- Comparator (sorting) Function:
 5-bins sorting result: 3-bins GD、1-bin AUX & 1-bin UG
- Automatic Parameters Selection Selecting the Parameters automatically according to the DUT

3 Start-up

This chapter provides the following information:

- A tour of front panel——including key, VFD & Test terminal introduce A tour of rear panel—— power & interface introduce
- Power up—— Self-checking & preheated time introduce
- Information display—Concerning the tips appear during the start up & using
- Testing-Including how to connect to the test terminal, signal source, testing
- function, range setting, way of display & sorting system

A tour of front panel 3.1

3.1.1 **Front Panel Overview**

Figure 3-1 Front Panel Overview



1	Main Menu - To apply to switch 6 groups menu
2	Numeric Key - To apply to input numbers, ESC is used to return to the main menu
3	Unknown Terminal - To connect four-terminal test clip or Kelvin Clip
4	Range - Automatic /manual, manual range selection
5	Function Keys - Used to select menu item
6	Power Switch
7	Display Screen - Details please reference chapter "LCD"



Please do not put DC voltage or current to the test terminal Insure capacitor have been discharged totally before testing it.

Reference:



Note:

Details please reference chapter "connection of test terminal"

The instruments can not be closed during the self-checking

3.1.2 Main Menu Key

Figure 3-2	Main Menu Key	Disp
	Syst	Comp
	File	Cal
	Kev	Function
	Meas	Test function menu. Including the following items:1. FUNCParameters Selection2. EQUEquivalent Selection
		3. DISPΔ% Display4. FREQFrequency Selection5. LEVELLevel Seclection6. RATETesting Speed Selection7. SRESSource Resistance Selection
	Disp	To display the selected item on the bottom menu Note: Only useful to [Meas] Menu
	Syst	System Setting. Include the following items:1. BEEPBeep setting2. COMPComparator Switch3. KEY-LEDFunction light switch4. TONEVolume setting5. ADMINMenu Management (Password protection)
Comp Comparator S		Comparator Setting
	File	File management, include SAVE & ERASE Selection
	Cal	Cal menu, including OPEN & SHORT sweep frequency zero-setting

3.1.3 Range Control key

Figure 3-3 Range Control Key



Menu	Function
Auto	Switch in both automatic & manual



3.1.4 Function Key





Function Key: Used to select menu items, and performed operation order.



3.1.5 LCD





ID/No.	Function	
	Remote Control	
8	Waiting, System busy	
FS	Speed: Fast & Slow	
COMP	Comparator ON	
(((000)))	Beep ON	
AUTO	O Automatic Range	
1	First Display Line	
2	Second display line	
3	Menu bar	
4	Range Number	

5 Comparator Resulte

3.1.6 Real Panel



No.	Function
1	Outlet
	90VAC ~ 260VAC
2	Fuse Box
3	Not Connected

3.2 Power Up

3.2.1 Power-up Defaults

- The power-on default will be the last configuration you saved.
- Parameters
- Frequency
- Test Speed
- Equivalent Way ;
- Source Resistance
- Test Level
- Comparator Setting
- Beep Setting

3.2.2 Warm-up Time

AT811 is ready to use as soon as the power-up sequence has completed. However, to achieve the accuracy rating, warm up the instrument for 30 minutes.

3.2.3 Connect to the Unknown Terminals

If you use the Kelvin Test Clip which together with the instruments to test, please according to the following steps to connect.

Figure 3-7 Unknown Terminals





Warning:

Do not apply DC voltage or current to the UNKNOWN terminal. Applying DC voltage or current may lead to device failure. The capacitors should be discharged before connected to the terminals.

4 Configuration

This chapter provides the following information: • How to configure the instruments.

4.1 Meas Key



Press key, a measurement menu bar will be displayed, and Meas key is lighted. The following settings are included:

[MEAS MENU]		
FUNC		Test Parameters
	L-Q	L-Q
	C-D	C-D
	R–Q,	R-Q
	Z-D	Z-D
	Z-Q	Z-Q
	AUTO	Auto Parameter Select
EQU		Equivalent Mode
	SER	Serial
	PAL	Parallel
DISP		Display Mode
	DIR	Direct Display
	ABS	Absolute deviation (Δ)
	PER	Relative Deviation (Δ %)
FREQ		Frequency Select
	100	100Hz
	120	120Hz
	1KHZ	1kHz
	10KHZ	10kHz
LEVE	L	Signal Level Select
	0.3V	0.3Vrms
	1.0V	1.0Vrms
RATE		Test Speed
	SLOW	Slow
	FAST	Fast
SRES		Source Resistance
	300	30Ω
	1000	100Ω

4.1.1 Testing Parameters [FUNC]

Testing parameters **[**FUNC**]** have the following: L-Q, C-D, R-Q, Z-d, Z-Q, AUTO AUTO item is automatic parameters selection UNIT:

L	μH	mH	Н
С	pF	nF	μF
R/Z	Ω	kΩ	MΩ

4.1.2 Equivalent Mode (EQU)

Equivalent way **[EQU]** includes two choices:

SER : Series Equivalent (Series abbr. SER)

PAL: Parallel Equivalent (Parallel abbr. PRL)

Actual capacitance, inductance and resistance are not the ideal purely reactive and purely resistive components, they are usually resistance and reactance components exist.

A real impedance component may be represented by ideal resistors and ideal reactors (inductors or capacitors) used to simulate the form of series or parallel.

AT811 can be used in the mathematical formula to convert, but the two forms are different. The inconsistency depends on the quality factor Q (or loss D)

Table 4-1Transformational relation between series & parallel

Circuit Type		Loss Factor	Series & Paraller Transformation
С		$D = \frac{1}{2\pi f C_p R_p} = \frac{1}{Q}$	$C_{s} = (1 + D^{2})C_{p}$ $R_{s} = R_{p}D^{2}/(1 + D^{2})$
		$D = 2\pi f R_s C_s = \frac{1}{Q}$	$C_{P} = \frac{1}{(1+D^{2})}C_{S}$ $R_{P} = \frac{R_{S}(1+D^{2})}{D^{2}}$
L		$D = \frac{2\pi f L_P}{R_P} = \frac{1}{Q}$	$L_{s} = 1/(1+D^{2})L_{p}$ $R_{s} = R_{p}D^{2}/(1+D^{2})$
	 цр Rp	$D = \frac{R_s}{2\pi f L_s} = \frac{1}{Q}$	$L_{p} = (1 + D^{2})L_{s}$ $R_{p} = R_{s}(1 + D^{2})/D^{2}$

Here: Subscript "s" is series form Subscript "p" is parallel form

The above formula, should pay particular attention are: the conversion between serial and parallel relations with D^2 or Q^2 (Q=1/D) related. D^2 value directly affects the size of the size of its value, the following cases of capacitors description:

A capacitor, the series equivalent capacitance are Cs= 0.1μ F, and the loss were D1=0.0100, D2=0.1000, D3=1.0000, the formula under the table, parallel equivalent capacitance should be: Cp1 = 0.09999μ F $Cp2 = 0.09901 \ \mu F$ $Cp3 = 0.05000 \ \mu F$

Thus, when D < 0.01, Cs and Cp is basically the same, but >0.01, the difference will be obvious, such as D=0.1 hours, a difference of 1% D=1 when the difference between a times.

4.1.3 Display Mode (DISP)

Press **[DISP]** to choose the main parameters display way:

DIR : Show, main parameters will display the actual value of DUT

ABS: Δ , absolute deviation of DUT will be displayed in the first line

$$\Delta = X_{x} - X_{std}$$

Xx : measured value

Xstd: nominal value

PER: $\Delta\%$, relative deviation of DUT will be displayed in the first line

$$\Delta\% = \frac{X_x - X_{std}}{X_{std}} \cdot 100\%$$

4.1.4 Frequency Select [FREQ]

Accuracy: ±0.02% AT811provides 4-bin s test frequency: 100Hz , 120Hz , 1kHz , 10kHz In general, the higher frequency, the smaller capacitor value and inductor can be measured.

4.1.5 Signal Level [LEVEL]

Accuracy: ±10% AT811 provides 2-bins test level: 0.3V &1.0V If DUT does not have requirements about the test level, please setting1.0V

4.1.6 Test Speed [RATE]

AT811provides two speeds: SLOW & FAST

4.1.7 Source Resistance [SRES]

AT811 provides two kinds source resistance: $30\Omega \& 100\Omega$

In general, 30Ω source resistance will be a better choice.

SYST Menu 4.2

	Sy
Press	

st , SYST menu will be displayed in menu bar, SYST Key light is lit. Following settings are included in the system menu.

Table 4-2 [SYST] Menu list

[SY	ST MENU	
BEEP		Beep Setting
	OFF	OFF
	P1	BIN1 GD
	P2	BIN2 GD
	P3	BIN3 GD
	AUX	AUX NG
	NG	NG
COMP		Comparator
	OFF	OFF
	ON	ON
AUX AUX-BIN		AUX-BIN
	OFF	OFF
	ON	ON
TONE		BEEP TONE
	LOW	Low volume
	M1	Mid-1 volume
	M2	Mid-2 volume
	HIGH	High volume
LED		Key LED
	OFF	OFF
_	ON	ON
RATE		Test Speed
	SLOW	Slow
	FAST	Fast
ADM 1	N	Administrator Menu (Password Protected)

4.2.1 **Beep Setting**

There have six choices for your reference:

- OFF Beep OFF
- **P**1 GD Bin-1 beep
- P2 GD Bin-2 beep
- P3 GD Bin-3 beep
- AUX AUX (sub parameters NG) beep
- OUT NG beep

Turn ON/OFF the comparator [COMP] 4.2.2

The build-in comparator can be turned off via COMP setting. OFF Comparator OFF ON Comparator ON The mark of COMP displayed on the above of LCD screen means the comparator is turned on.

4.2.3 Turn on the AUX sorting [AUX]

AUX: AUX (sub-parameters) unqualified

```
OFF Turn Off, displayed OUT while the sub parameters are unqualified.
ON Turn On, displayed AUX while the sub parameters are unqualified.
```

4.2.4 Volume Control [TONE]

The volume of AT811 can be adjusted, there are four choices:LOWLow volumeM1Middle volume 1M2Middle volume 2HIGHHigh volume

4.2.5 Turn off the function key-indicator light [LED]

Key light in the function key dynamically notes the position of every choice; you can set the light via these choices while it affects your vision.

OFF	Turn off the light
ON	Turn on the light

Key light of the main function keys CANNOT be closed.

4.2.6 Administrator Menu (ADMIN)

The most important settings of the instruments are included in the administrator menu, and can only be used while the unusual, debugging, and calibration of the instruments.

Note:

Note:

Password has been set for menu items to prevent error operation of the user, the password will not show in the User's Menu.

Please contact technology department if you have calibration aptitude.

4.3 **COMP** Menu



Press key, comparator menu items will be diaplayed in menu bar, Comp light key is lit. Comparator menu includes the following settings:

Table 4-3 [COMP] Menu list

[COMP MENU]		
L:0.0000UH	Nominal Value of L	
C:0.0000PF	Nominal Value of C	
R:0.0000 0	Nominal Value of R	
Z:0.0000 0	Nominal Value of Z	
D~:0.0000	D: upper limit value	
D_:0.0000	D: Low limit value	
Q~:0.0000	Q: upper limit value	

Q_:0.0000	Q: low limit value
P1~:0.0000	P1 upper limit value
P1_:0.0000	P1 low limit value
P2~:0.0000	P2 upper limit value
P2_:0.0000	P2 low limit value
P3~:0.0000	P3 upper limit value
P3_:0.0000	P3 low limit value

4.3.1 Input Value

 Press the corresponding function key (the first or the fourth key of each page), enter input box.

 Figure 4-1
 Sorting value input box



D,Q, P1, P2, P3 with no units, press Enter to complete the input.

4.3.2 Sorting Mechanism

Concerning the sorting mechanism of AT811, please reference the following pictures: Figure 4-2 Sorting Flow Chart



AT811 Enhanced sorting judgment mechanism

P1, P2, P3 To indicate the NG/GD of main parameters, NG mark will be displayed in the sorting line while it is unqualified, after the sorting, if GD, P1-P3 will be displayed in the sorting line, continuously perform sub-parameters comparator.

To indicate GD/NG of sub-parameters, AUX will be displayed in the sorting line while it is unqualified.

NG will be displayed while one of them (sub & main parameters) is unqualified.

Several sorting indicators may appear:

P1	P2	P3	AUX	NG	
•	0	0	0	0	Main parameter P1 & sub parameter All GD
0	0	0	0	•	Main parameter NG
0	0	0	•	0	Main parameter P1 GD、Sub-parameter NG

4.4 [FILE] Menu

Dross	File	kay File many will be displayed in the many her. FILE kay light is lit
Pless		key, <u>rite</u> menu win be displayed in the menu bar, <u>rite</u> key light is it.
El Mon	un liet	

Table 4-4 [FILE] Menu list

FI LE	MENU	
	SAVE	Save the setting
ERASE Erase the setting, res		Erase the setting, restore to default

File menu is used to save the amended data recently, and these settings can be saved while the next turn on.

Note:

Your settings will not be saved automatically, except the "file" menu perform "save" command, but zero-clearing value will be saved automatically after clearing.

4.5 CAL Menu

Press Cal key, Cal menu will be displayed in the menu bar, Cal key light is lit. Following settings are included in the calibration menu.

Table 4-5 [CAL] Menu list

CAL MENU		Calibration Menu
	OPEN	Open sweep frequency clear-zero
SHORT		Short sweep frequency clear-zero

Calibration menu is used to perform zero-setting, including open & short sweep frequency zero-setting.

Open sweep frequency clear-zero

Please keep the test terminal in open circuit, and then press OPEN -> OK to perform open-circuit clear-zero. Clear-Zero process is as follows:

Figure 4-3 Zero-setting operation is in progress



Short sweep frequency clear-zero:

Please connect the test terminal in short, press SHORT -> OK to perform short zero-setting. Zero-setting value will be saved in file automatically.

4.6 DISP Key

Display key is used to show the current setting value in the menu bar, not choice name, for example: In measuring menu, choice is displayed in name:

Figure 4-4 Function Name



Press **DISP**, key light is lit, current value of choice will be displayed in the corresponding position of the menu bar.

Figure 4-5Current value of corresponding menu item





Not all the choices show the choice value, some command options can not been) show (such as OPEN, SHORT), others including ON/OFF options (BEEP, COMP, etc.) not been show, either.

4.7 Range Selection

There are six ranges: Table 4-6 Ranges

Range NO.	Range Resistance
0	100kΩ
1	10kΩ
2	1kΩ
3	100Ω
4	31.6Ω
5	10Ω

Automatic range: AUTO indicator light is ON, meanwhile, AUTO displayed in the LCD means current range is automatic.

AT811 will select the best range according to the impedance of DUT.

Manual range: select your desired range by up & down option key, indicator light key of AUTO key and AUTO in the LCD both in OFF means the instrument is in locked range state.

Test speed can be improved by manual range.

5 Specification

In Appendix A, you will learn the following content:

- Technique Data
- General Specifications
- Appearance & Dimension

5.1 Technique Data

The following accuracy can be reached while in the circumstances: Temperature: $23^{\circ}C \pm 5^{\circ}C$ Humidity: $\leq 65\%$ R.H. Zero value adjustment: Open & Short circuit zero-setting before testing. Warm-up time: >60 Mins Calibration Time: 12 Monthes

Note

1. L/C/R/Z are relative error, D/Q are absolute error

- 2. Subscript "x" is measured value of the parameter, "max" is the maximum value, "min" is the minimal value.
- 3. ks is speed factor, kv voltage factor, kf is frequency factor

Following Max/Min value of the measurement parameters will affect the accuracy:

	100Hz	120Hz	1kHz	10kHz
Cmax	800µF	667µF	80µF	8μF
Cmin	1500pF	1250pF	150pF	15pF
Lmax	1590H	1325H	159H	15.9H
Lmin	3.2mH	2.6mH	0.32mH	0.032mH
Zmax/ Rmax	1 M Ω			
Zmin/ Rmin	1.59Ω			
Test speed error factor ks:				
1 0				

 $\label{eq:starsest} \begin{array}{c} ks{=}0 \\ \mbox{Test level error factor: } kv \\ \mbox{Test level, instrument set parameters' signal level V (rms), measure unit: } mV \\ 1Vrms & kv{=}0; \\ 0.3Vrms & kv{=}1; \\ \mbox{Test frequency error factor } kf: \\ f = 100Hz, 120Hz, 1kHz: & kf{=}0 \\ f = 10kHz & kf{=}0.5 \end{array}$

5.1.1 General Specifications:

Screen: LCD display Testing Parameters: L, C, R, Z, D, Q Testing Level: 0.3Vrms, 1Vrms Basic Accuracy: 0.25%

abie 1 100 ana 0 (0.20 /	0		
	L	100/120Hz	1µH – 9.999kH
		1kHz	0.1µH - 999.9H
		10kHz	0.01µH – 99.99H
	С	100/120Hz	1p – 9.999mF
Measurement		1kHz	0.1p – 999.9µF
Range		10kHz	0.01p – 99.99μF
	R、 Z	1mΩ - 999.9MΩ	
	D/Q	0.00001 - 99999	
	$\Delta\%$	0.0001%~9999%	

Display Digit: Main parameters: 5 dgt Sub Parameters: 6 dgt Test Speed: Fast: 11 times/second, Slow: 5 times/second Source Resistance: $100\Omega \& 30\Omega$ Max Reading: 33000 Range: Automatic & Manual Equivalent Circuit: Series & Parallel Correction: Open & Short sweep frequency zero-setting Comparator: 5-bin P1, P2, P3, AUX, NG

Beep: P1, P2, P3, AUX, NG, OFF Environment Index: temperature $18^{\circ}C \sim 28^{\circ}C$ humidity $\leq 65\%$ RH Operation: temperature $10^{\circ}C \sim 40^{\circ}C$ humidity $10 \sim 80\%$ RH

Power Supply: 90V ~ 260VAC 47Hz ~440Hz Fuse: 250V 1A slow melt Power: Max 10VA

Weight: about 2kg

Accessories: ATL501 Test Cable, AC Power Wire, Quality Assurance Certificate

5.1.2 Dimension



6 Model

In Appendix B, You will learn the difference of AT810 & AT811:

6.1.1 Model Comparation

	AT810	AT811
Parameters	L,C,R,Z,D,Q, $\theta(deg),\theta(rad)$	L,C,R,Z,D,Q
Basic Accuracy ^{Note}	0.1%	0.25%
Frequency	100Hz, 120Hz, 1kHz, 10kHz	100Hz, 120Hz, 1kHz, 10kHz
Level	0.1Vrms, 0.3Vrms, 1Vrms	0.3Vrms, 1Vrms
Speed	Fast: 15 times/second Middle: 5 times/second Slow: 2 times/second	Fast: 5 times/second Slow: 2 times/second
Display	VFD	LCD
Trigger Mode	Internal/Manual/External/Remote	Internal
Interface	RS232C HANDLER	None
Comparator	20 groups, 5-bin sortings	1 group, 5-bin sortings